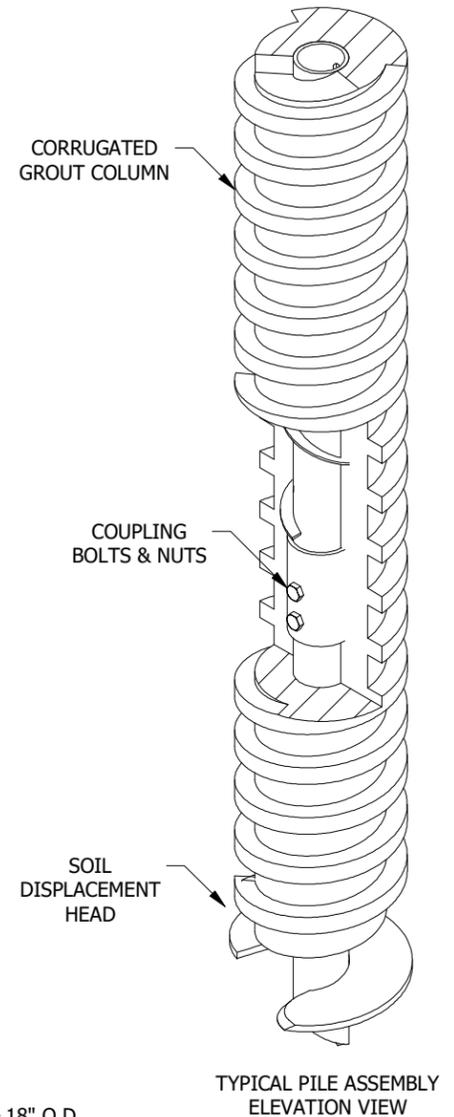
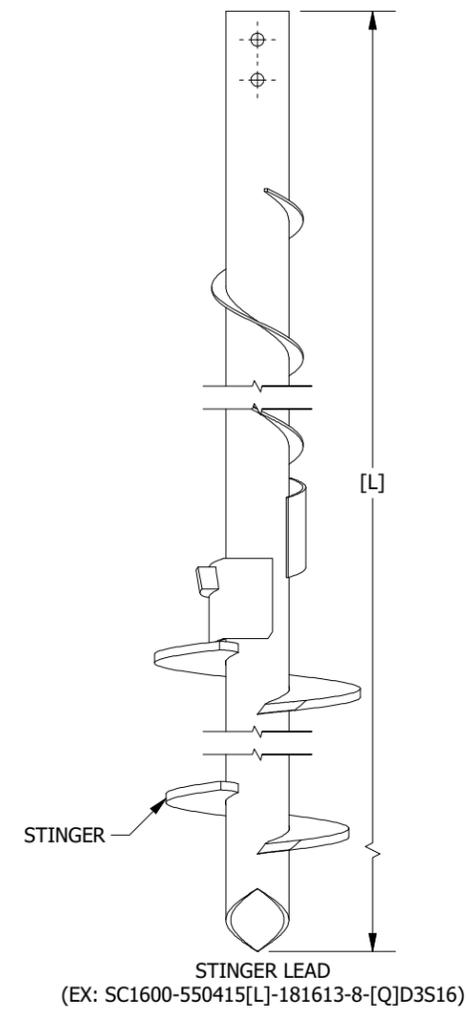
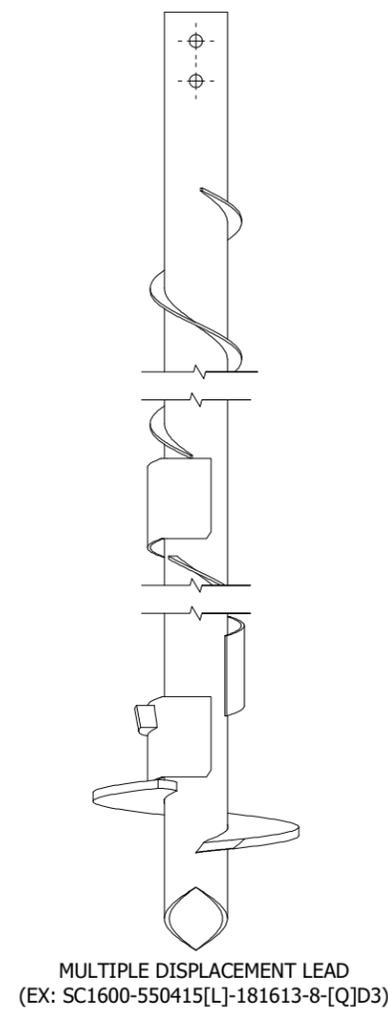
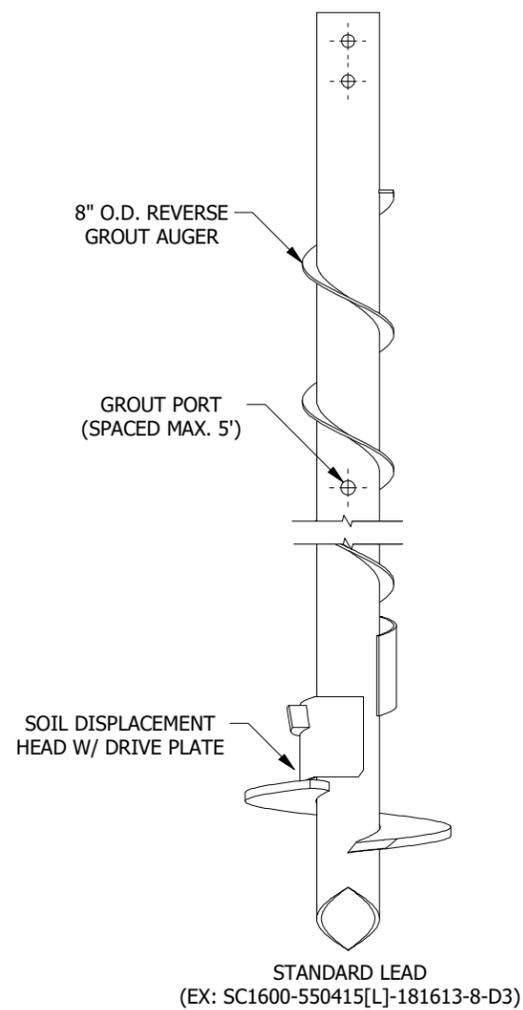
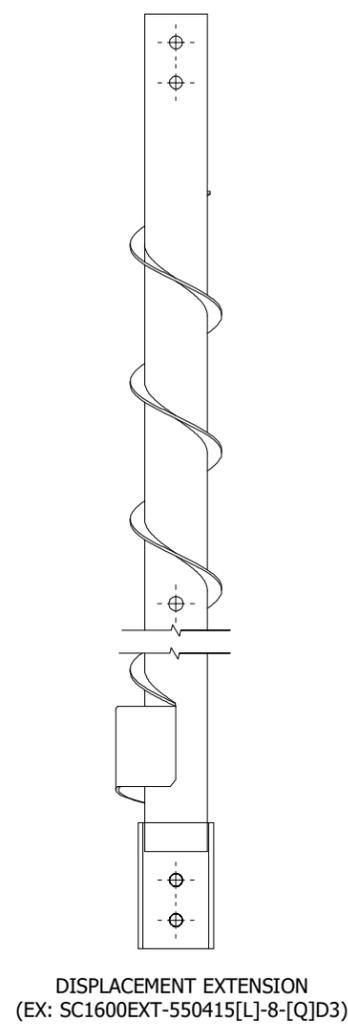
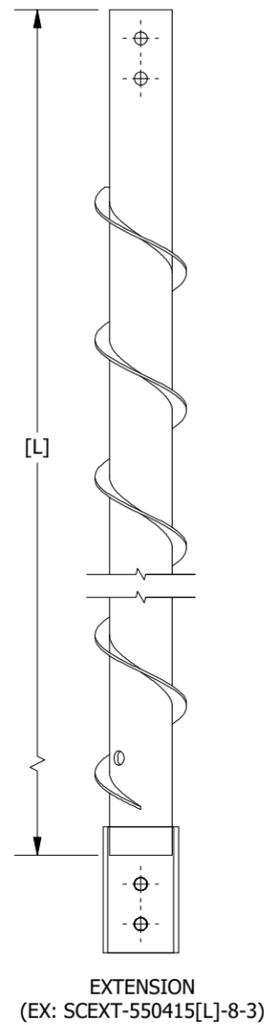


# SC1600-550415-2 STELCOR LEADS AND EXTENSIONS

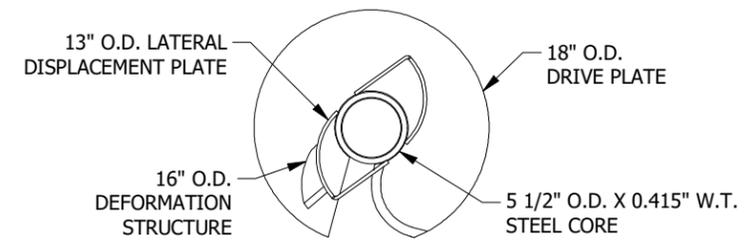
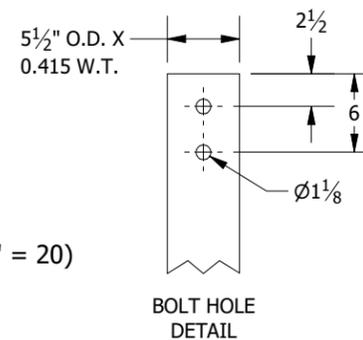


## NOTES:

- DISPLACEMENT DRILLED, FULL LENGTH STEEL CORE WITH SOLID GROUT FILL AND UNCASSED OUTER GROUT COLUMN.
- GROUT COLUMN DEFORMATION SHALL HAVE A NOMINAL DIAMETER OF 16".
- STEEL CORE SHALL BE 5 1/2" O.D. X 0.415" W.T. 80 KSI MIN. YLD. AND SHALL HAVE DIRECT CONTACT (SHAFT-TO-SHAFT) AT EACH SPLICE.
- LATERAL DISPLACEMENT DRILL HEAD SHALL BE FABRICATED OF ASTM A572 GR. 50 PARTS. DRIVE PLATE & STINGER PLATE (IF REQUIRED) TO BE 3/4" THICK WITH A 6" PITCH.
- ALL WELDING TO BE PERFORMED BY SHOP QUALIFIED WELDORS TO AWS D1.1 STRUCTURAL WELDING CODE - STEEL.
- BARE STEEL.
- (2) 1" DIAMETER X 8 1/2" LONG PLAIN FINISH HEAVY HEX BOLT GRADE 8 AND (2) 1" PLAIN FINISH HEAVY HEX NUT ASTM A194 (GRADE 8).
- MAXIMUM TORQUE NOT TO EXCEED 40,000 FT\*LBS.
- ONE OR MORE OF THE FOLLOWING PATENTS MAY APPLY: US 8,926,228 B2 & US 10,480,144 B2; OTHER PATENTS PENDING.

## STELCOR PART # ABBREVIATIONS:

SC = STELCOR  
 1600 = 16" NOMINAL GROUT DIAMETER  
 EXT = EXTENSION  
 550 = 5 1/2" O.D. STEEL CORE  
 415 = .415" STEEL CORE WALL THICKNESS  
 [L] = SHAFT LENGTH IN FEET (EXAMPLE: 20' = 20)  
 18 = 18" O.D. DRIVE PLATE  
 16 = 16" O.D. DEFORMATION STRUCTURE  
 13 = 13" O.D. DISPLACEMENT PLATE  
 8 = 8" O.D. REVERSE GROUT AUGER  
 [Q] = DISPLACEMENT PLATE QUANTITY  
 D = ADDITIONAL 13" O.D. DISPLACEMENT PLATE  
 2 = BOLT QUANTITY  
 S = STINGER PLATE  
 16 = 16" O.D. STINGER PLATE DIAMETER



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IDEAL MANUFACTURING, INC. 999 PICTURE PARKWAY WEBSTER, NY 14580 800-789-4810   WWW.IDL-GRP.COM	



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NOT TO SCALE  
 ALL UNITS IN INCHES U.N.O.

SIZE DWG NO  
 B IDEAL - SC1600-550415-2 - Leads & Extensions 0

REV

SHEET 1 OF 1