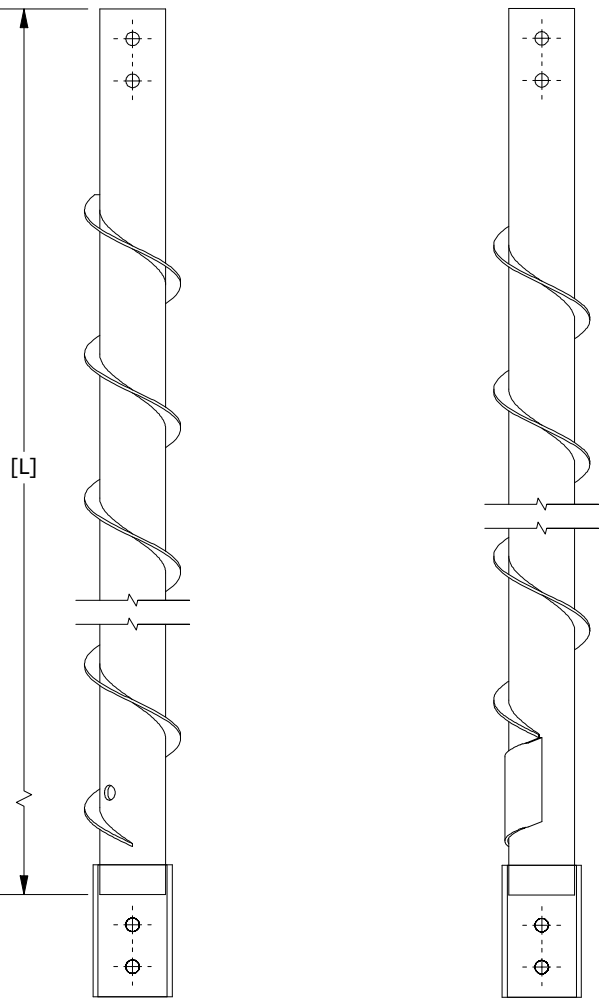
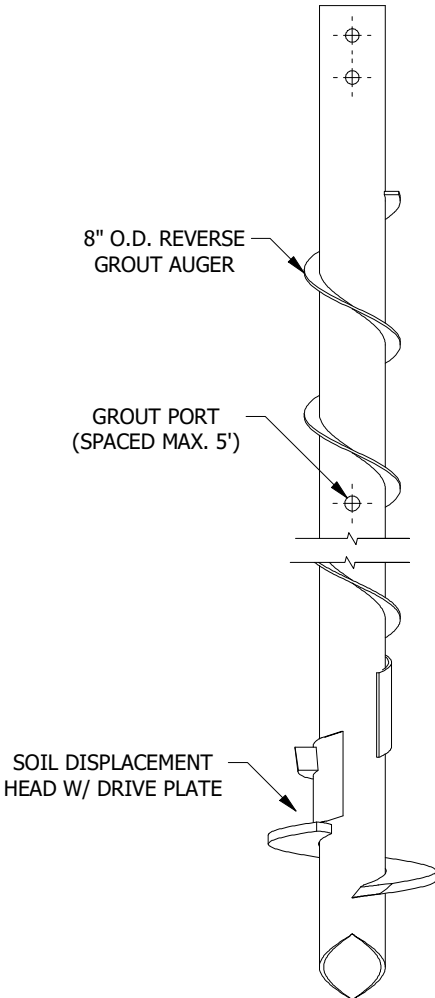


SC1200-550361-2 STELCOR LEADS AND EXTENSIONS

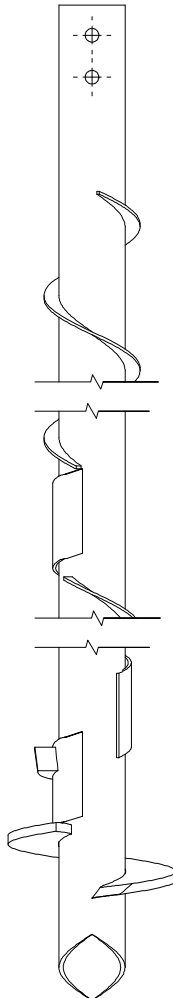


EXTENSION  
(EX: SCEXT-550361[L]-8-2)

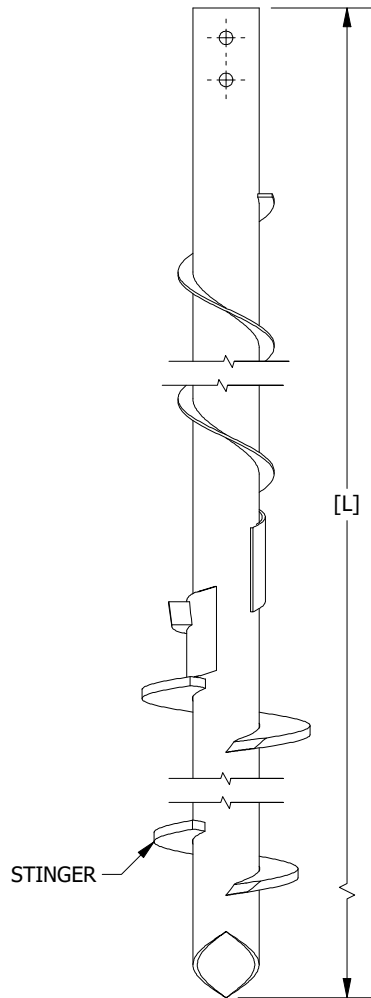
DISPLACEMENT EXTENSION  
(EX: SC1200EXT-550361[L]-8-[Q]D2)



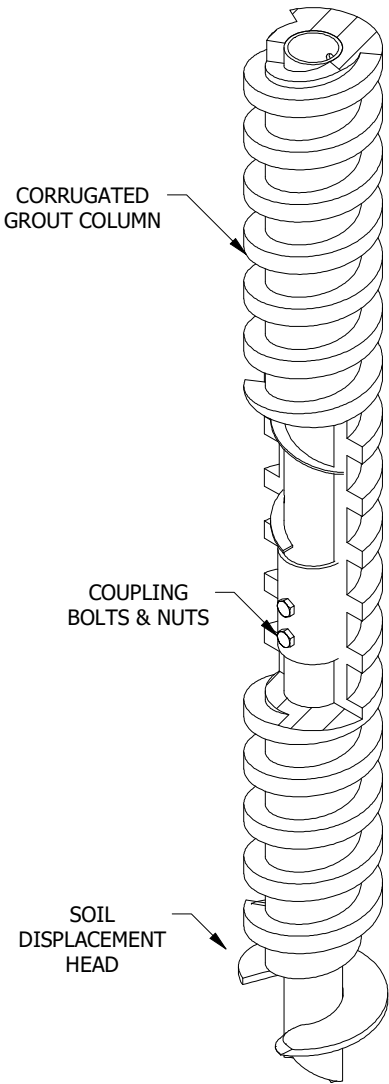
STANDARD LEAD  
(EX: SC1200-550361[L]-14129-8-D2)



MULTIPLE DISPLACEMENT LEAD  
(EX: SC1200-550361[L]-14129-8-[Q]D2)



STINGER LEAD  
(EX: SC1200-550361[L]-14129-8-[Q]D2S12)



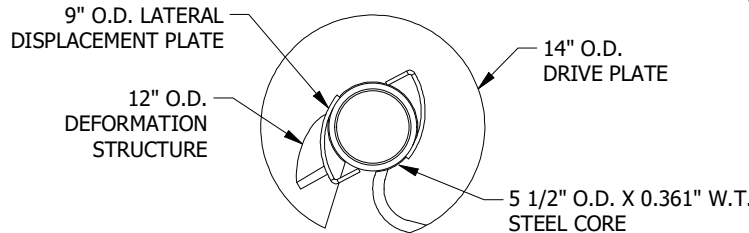
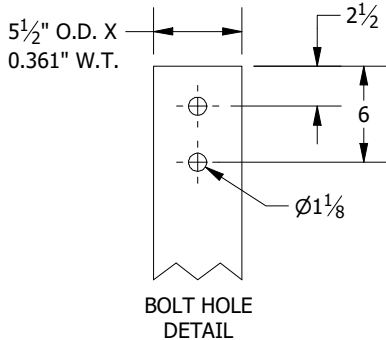
TYPICAL PILE ASSEMBLY  
ELEVATION VIEW

NOTES:

1. DISPLACEMENT DRILLED, FULL LENGTH STEEL CORE WITH SOLID GROUT FILL AND UNCASSED OUTER GROUT COLUMN.
2. GROUT COLUMN DEFORMATION SHALL HAVE A NOMINAL DIAMETER OF 12".
3. STEEL CORE SHALL BE 5 1/2" O.D. X 0.361" W.T. 80 KSI MIN. YLD. AND SHALL HAVE DIRECT CONTACT (SHAFT-TO-SHAFT) AT EACH SPLICE.
4. LATERAL DISPLACEMENT DRILL HEAD SHALL BE FABRICATED OF ASTM A572 GR. 50 PARTS. DRIVE PLATE & STINGER PLATE (IF REQUIRED) TO BE 3/4" THICK WITH A 6" PITCH.
5. ALL WELDING TO BE PERFORMED BY SHOP QUALIFIED WELDORS TO AWS D1.1 STRUCTURAL WELDING CODE - STEEL.
6. BARE STEEL.
7. (2) 1" DIAMETER X 8 1/2" LONG PLAIN FINISH HEAVY HEX BOLT GRADE 8 AND (2) 1" PLAIN FINISH HEAVY HEX NUT ASTM A194 (GRADE 8).
8. MAXIMUM TORQUE NOT TO EXCEED 40,000 FT\*LBS.
9. ONE OR MORE OF THE FOLLOWING PATENTS MAY APPLY: US 8,926,228 B2 & US 10,480,144 B2; OTHER PATENTS PENDING.

STELCOR PART # ABBREVIATIONS:

SC = STELCOR  
1200 = 12" NOMINAL GROUT DIAMETER  
EXT = EXTENSION  
550 = 5 1/2" O.D. STEEL CORE  
361 = .361" STEEL CORE WALL THICKNESS  
[L] = SHAFT LENGTH IN FEET (EXAMPLE: 20' = 20)  
14 = 14" O.D. DRIVE PLATE  
12 = 12" O.D. DEFORMATION STRUCTURE  
9 = 9" O.D. DISPLACEMENT PLATE  
8 = 8" O.D. REVERSE GROUT AUGER  
[Q] = DISPLACEMENT PLATE QUANTITY  
D = ADDITIONAL 9" O.D. DISPLACEMENT PLATE  
2 = BOLT QUANTITY  
S = STINGER PLATE  
12 = 12" O.D. STINGER PLATE DIAMETER



STANDARD SOIL DISPLACEMENT HEAD PLAN VIEW  
\*REVERSE AUGER AND GROUT COLUMN NOT SHOWN FOR CLARITY

DRAWN AP	4/14/2020
CHECKED LRS	4/15/2020
IDEAL MANUFACTURING, INC. 999 PICTURE PARKWAY WEBSTER, NY 14580 800-789-4810   WWW.IDL-GRP.COM	



PROPRIETARY AND CONFIDENTIAL  
THE INFORMATION CONTAINED IN THIS  
DRAWING IS THE SOLE PROPERTY OF  
IDEAL MANUFACTURING, INC. ANY  
REPRODUCTION IN PART OR AS A  
WHOLE WITHOUT WRITTEN  
PERMISSION OF IDEAL  
MANUFACTURING, INC. IS PROHIBITED.

NOT TO SCALE ALL UNITS IN INCHES U.N.O.	SIZE B	DWG NO SC1200-550361-2	REV 0	SHEET 1 OF 1
--	-----------	---------------------------	----------	--------------