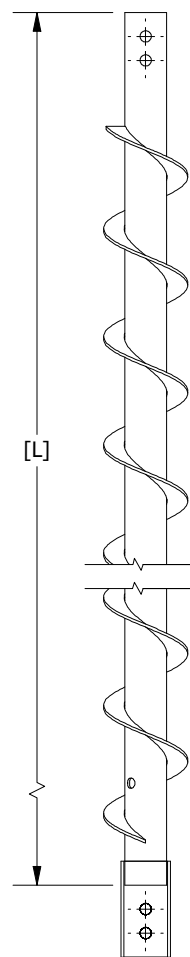
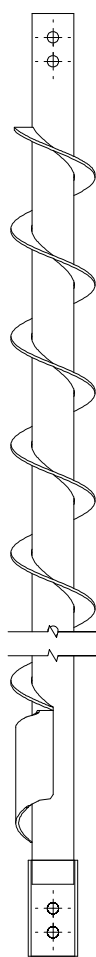


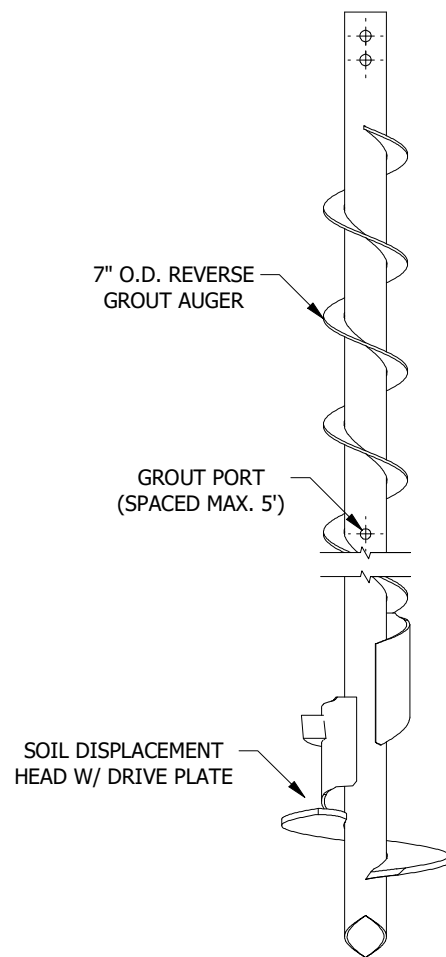
SC1200-350216 STELCOR LEADS AND EXTENSIONS



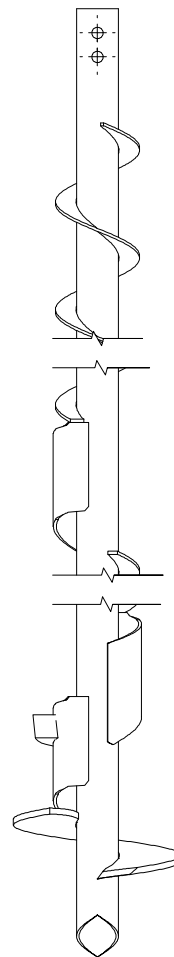
EXTENSION
(EX: SCEXT-350216[L]-7)



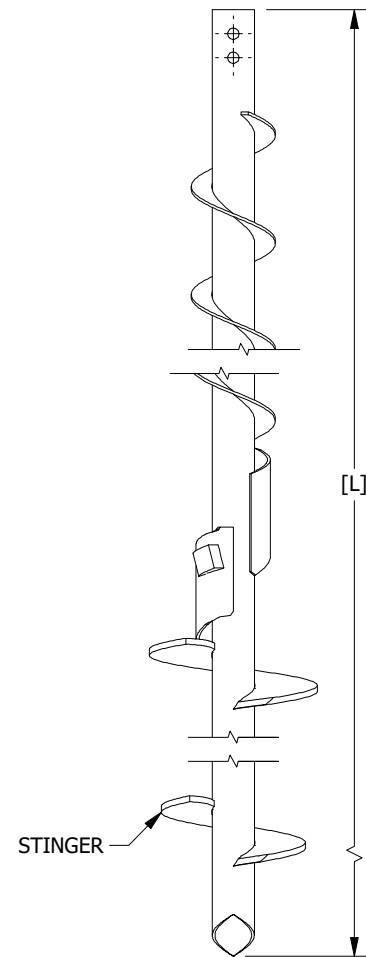
DISPLACEMENT EXTENSION
(EX: SC1200EXT-350216[L]-7-[Q]D)



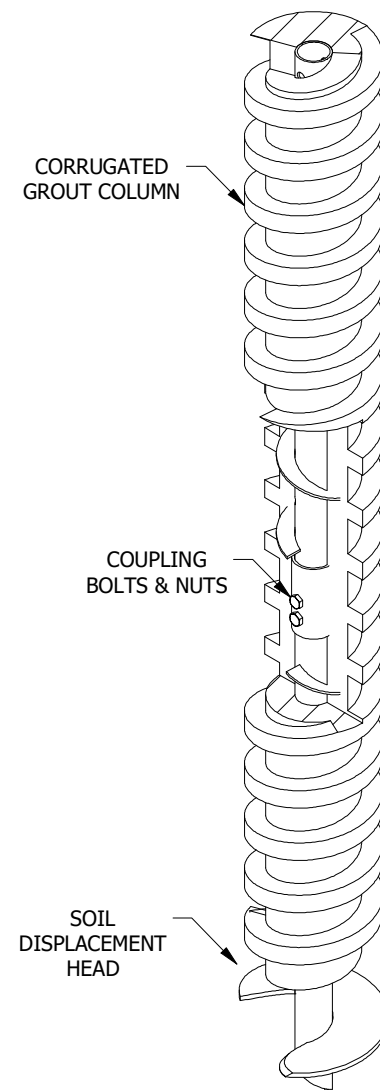
STANDARD LEAD
(EX: SC1200-350216[L]-14129-7-D)



MULTIPLE DISPLACEMENT LEAD
(EX: SC1200-350216[L]-14129-7-[Q]D)



STINGER LEAD
(EX: SC1200-350216[L]-14129-7-[Q]DS12)



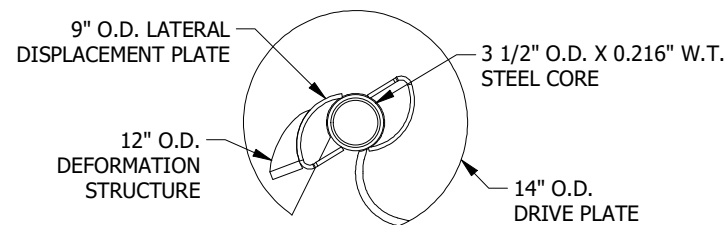
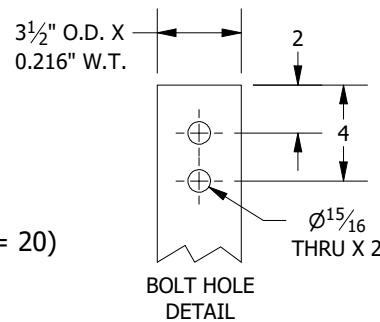
TYPICAL PILE ASSEMBLY
ELEVATION VIEW

NOTES:

1. DISPLACEMENT DRILLED, FULL LENGTH STEEL CORE WITH SOLID GROUT FILL AND UNCASSED OUTER GROUT COLUMN.
2. GROUT COLUMN DEFORMATION SHALL HAVE A NOMINAL DIAMETER OF 12".
3. STEEL CORE SHALL BE 3 1/2" O.D. X 0.216" W.T. 80 KSI MIN. YLD. AND SHALL HAVE DIRECT CONTACT (SHAFT-TO-SHAFT) AT EACH SPLICE.
4. LATERAL DISPLACEMENT DRILL HEAD SHALL BE FABRICATED OF ASTM A572 GR. 50 PARTS. DRIVE PLATE & STINGER PLATE (IF REQUIRED) TO BE 1/2" THICK WITH A 6" PITCH.
5. ALL WELDING TO BE PERFORMED BY SHOP QUALIFIED WELDORS TO AWS D1.1 STRUCTURAL WELDING CODE - STEEL.
6. BARE STEEL.
7. (2) 3/4" DIAMETER X 5 1/2" LONG PLAIN FINISH HEAVY HEX BOLT ASTM A325 AND (2) 3/4" PLAIN FINISH HEAVY HEX NUT ASTM A194 (GRADE 8).
8. MAXIMUM TORQUE NOT TO EXCEED 13,400 FT*LBS.
9. ONE OR MORE OF THE FOLLOWING PATENTS MAY APPLY: US 8,926,228 B2 & US 10,480,144 B2; OTHER PATENTS PENDING.

STELCOR PART # ABBREVIATIONS:

SC = STELCOR
1200 = 12" NOMINAL GROUT DIAMETER
EXT = EXTENSION
350 = 3 1/2" O.D. STEEL CORE
216 = .216" STEEL CORE WALL THICKNESS
[L] = SHAFT LENGTH IN FEET (EXAMPLE: 20' = 20)
14 = 14" O.D. DRIVE PLATE
12 = 12" O.D. DEFORMATION STRUCTURE
9 = 9" O.D. DISPLACEMENT PLATE
7 = 7" O.D. REVERSE GROUT AUGER
[Q] = DISPLACEMENT PLATE QUANTITY
D = ADDITIONAL 9" O.D. DISPLACEMENT PLATE
S = STINGER PLATE
12 = 12" O.D. STINGER PLATE DIAMETER



STANDARD SOIL DISPLACEMENT HEAD PLAN VIEW
*REVERSE AUGER AND GROUT COLUMN NOT SHOWN FOR CLARITY

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IDEAL MANUFACTURING, INC. 999 PICTURE PARKWAY WEBSTER, NY 14580 800-789-4810 WWW.IDL-GRP.COM	

NOT TO SCALE
ALL UNITS IN INCHES U.N.O.



SIZE
B

DWG NO

SC1200-350216

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SHEET 1 OF 1