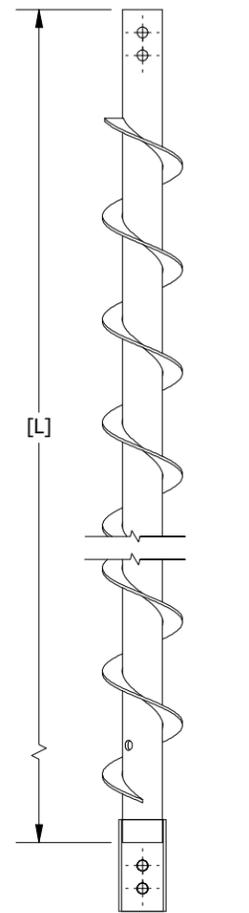
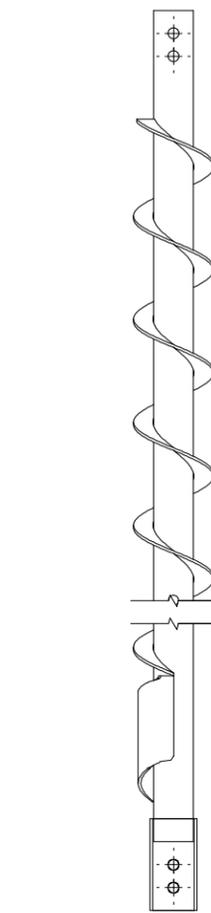


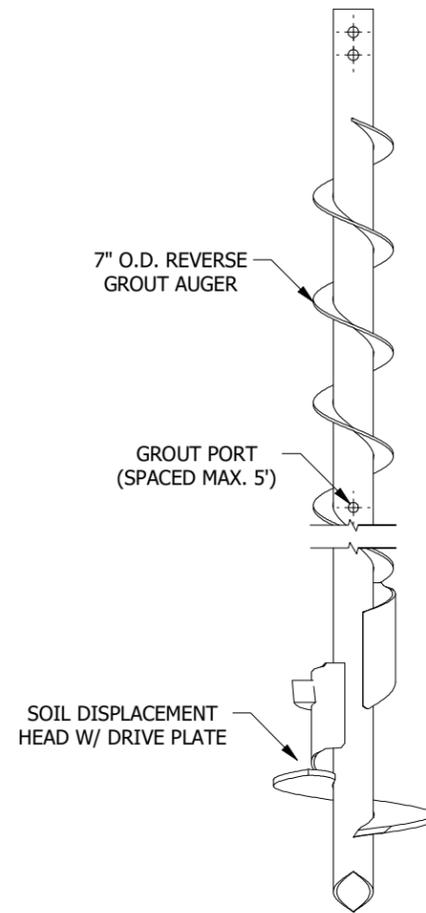
SC1200-350300 STELCOR LEADS AND EXTENSIONS



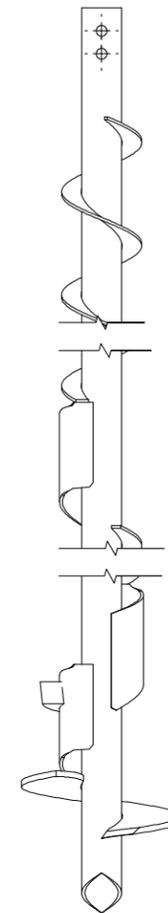
EXTENSION
(EX: SCEXT-350300[L]-7)



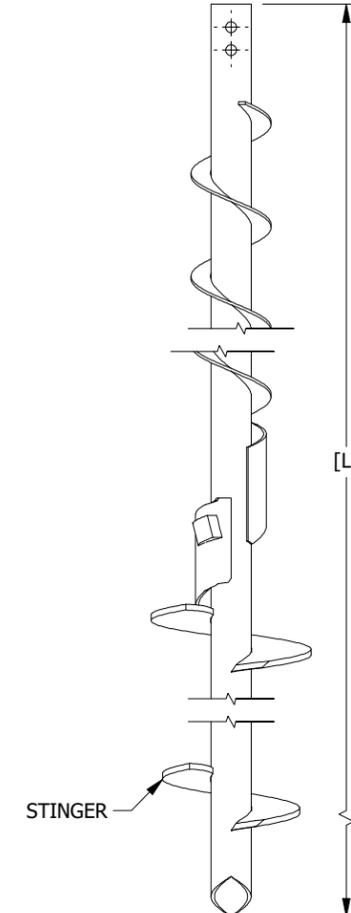
DISPLACEMENT EXTENSION
(EX: SC1200EXT-350300[L]-7-[Q]D)



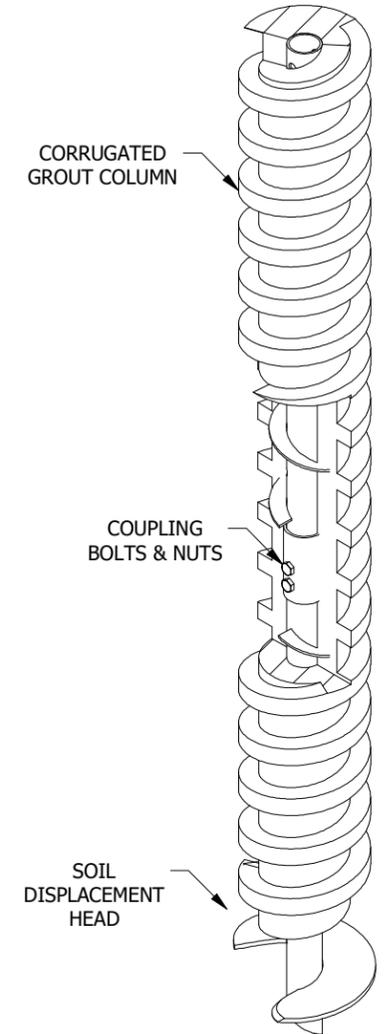
STANDARD LEAD
(EX: SC1200-350300[L]-14129-7-D)



MULTIPLE DISPLACEMENT LEAD
(EX: SC1200-350300[L]-14129-7-[Q]D)



STINGER LEAD
(EX: SC1200-350300[L]-14129-7-[Q]DS12)



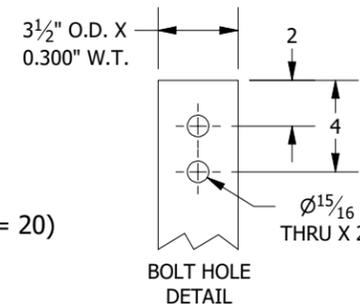
TYPICAL PILE ASSEMBLY ELEVATION VIEW

NOTES:

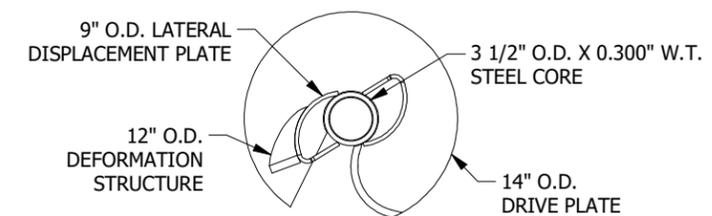
- DISPLACEMENT DRILLED, FULL LENGTH STEEL CORE WITH SOLID GROUT FILL AND UNCASSED OUTER GROUT COLUMN.
- GROUT COLUMN DEFORMATION SHALL HAVE A NOMINAL DIAMETER OF 12".
- STEEL CORE SHALL BE 3 1/2" O.D. X 0.300" W.T. 80 KSI MIN. YLD. AND SHALL HAVE DIRECT CONTACT (SHAFT-TO-SHAFT) AT EACH SPLICE.
- LATERAL DISPLACEMENT DRILL HEAD SHALL BE FABRICATED OF ASTM A572 GR. 50 PARTS. DRIVE PLATE & STINGER PLATE (IF REQUIRED) TO BE 1/2" THICK WITH A 6" PITCH.
- ALL WELDING TO BE PERFORMED BY SHOP QUALIFIED WELDORS TO AWS D1.1 STRUCTURAL WELDING CODE - STEEL.
- BARE STEEL.
- (2) 3/4" DIAMETER X 5 1/2" LONG PLAIN FINISH HEAVY HEX BOLT ASTM A325 AND (2) 3/4" PLAIN FINISH HEAVY HEX NUT ASTM A194 (GRADE 8).
- MAXIMUM TORQUE NOT TO EXCEED 17,200 FT*LBS.
- ONE OR MORE OF THE FOLLOWING PATENTS MAY APPLY: US 8,926,228 B2 & US 10,480,144 B2; OTHER PATENTS PENDING.

STELCOR PART # ABBREVIATIONS:

- SC = STELCOR
- 1200 = 12" NOMINAL GROUT DIAMETER
- EXT = EXTENSION
- 350 = 3 1/2" O.D. STEEL CORE
- 300 = .300" STEEL CORE WALL THICKNESS
- [L] = SHAFT LENGTH IN FEET (EXAMPLE: 20' = 20)
- 14 = 14" O.D. DRIVE PLATE
- 12 = 12" O.D. DEFORMATION STRUCTURE
- 9 = 9" O.D. DISPLACEMENT PLATE
- 7 = 7" O.D. REVERSE GROUT AUGER
- [Q] = DISPLACEMENT PLATE QUANTITY
- D = ADDITIONAL 9" O.D. DISPLACEMENT PLATE
- S = STINGER PLATE
- 12 = 12" O.D. STINGER PLATE DIAMETER



BOLT HOLE DETAIL



STANDARD SOIL DISPLACEMENT HEAD PLAN VIEW
*REVERSE AUGER AND GROUT COLUMN NOT SHOWN FOR CLARITY

DRAWN AP	4/30/2020
CHECKED LRS	5/4/2020
IDEAL MANUFACTURING, INC. 999 PICTURE PARKWAY WEBSTER, NY 14580 800-789-4810 WWW.IDL-GRP.COM	



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NOT TO SCALE ALL UNITS IN INCHES U.N.O.	SIZE B	DWG NO SC1200-350300	REV 0	SHEET 1 OF 1
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