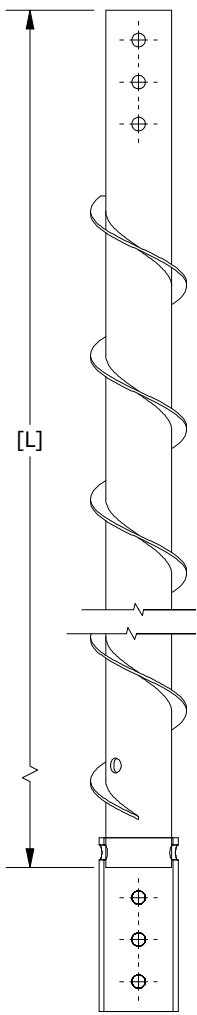
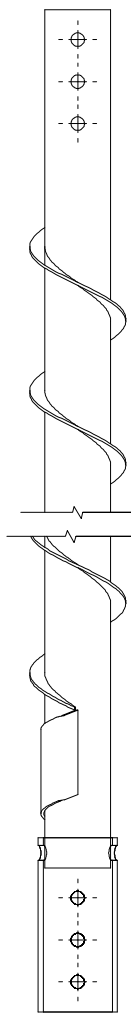


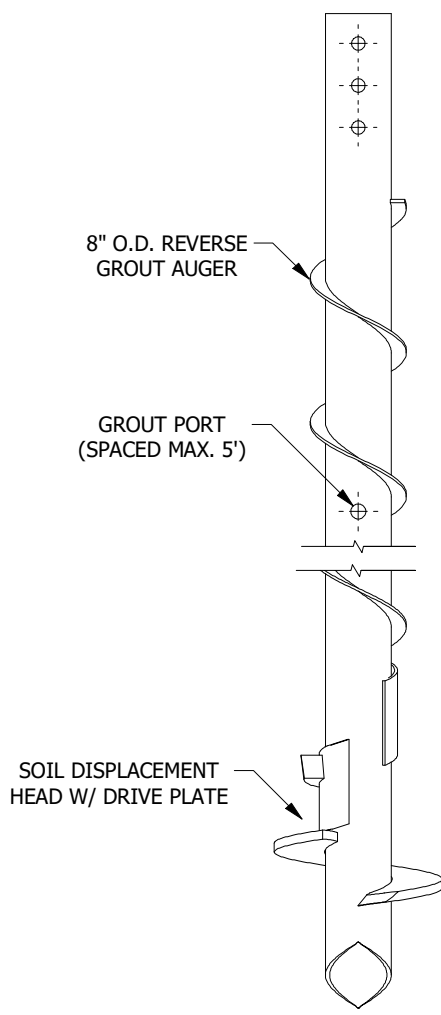
SC1200-550361-3 STELCOR LEADS AND EXTENSIONS



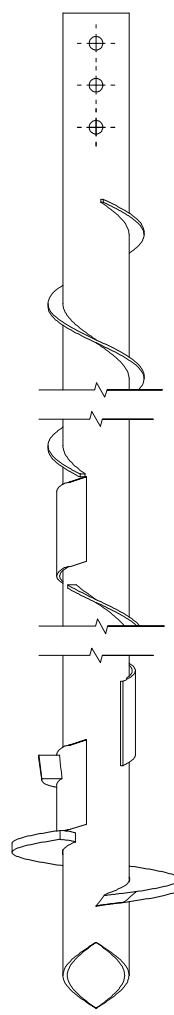
EXTENSION
(EX: SCEXT-550361[L]-8-3)



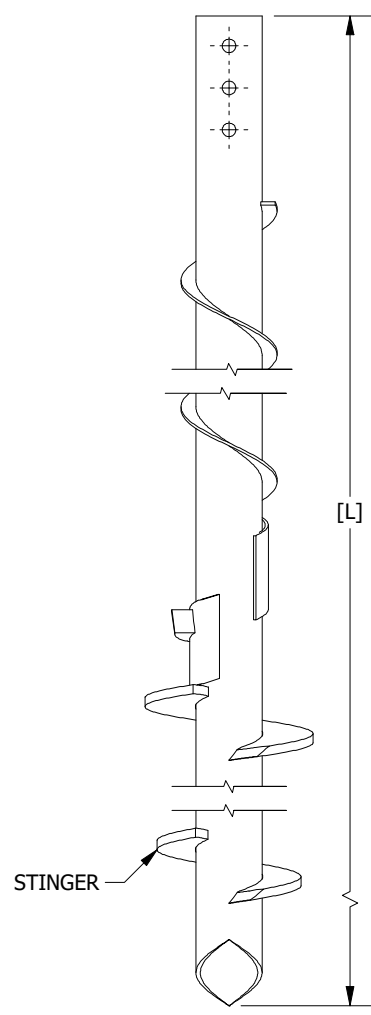
DISPLACEMENT EXTENSION
(EX: SC1200EXT-550361[L]-8-[Q]D3)



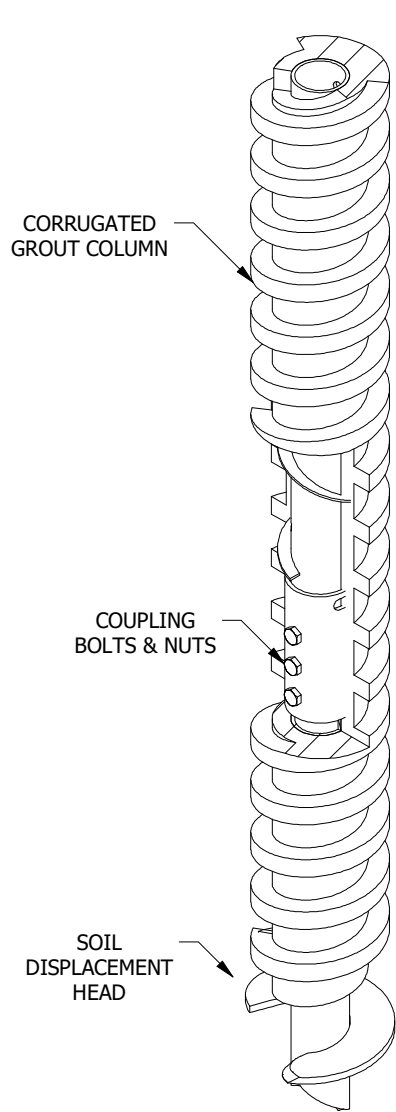
STANDARD LEAD
(EX: SC1200-550361[L]-14129-8-D3)



MULTIPLE DISPLACEMENT LEAD
(EX: SC1200-550361[L]-14129-8-[Q]D3)



STINGER LEAD
(EX: SC1200-550361[L]-14129-8-[Q]D3S12)



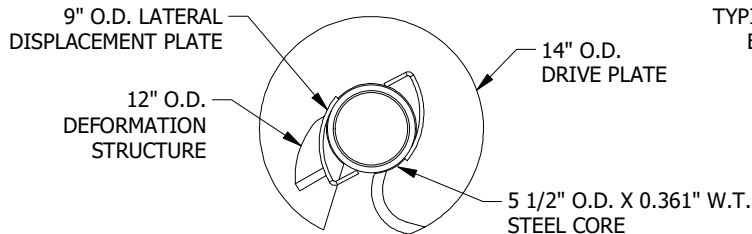
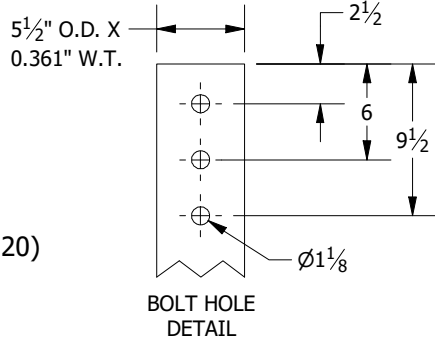
TYPICAL PILE ASSEMBLY
ELEVATION VIEW

NOTES:

1. DISPLACEMENT DRILLED, FULL LENGTH STEEL CORE WITH SOLID GROUT FILL AND UNCASSED OUTER GROUT COLUMN.
2. GROUT COLUMN DEFORMATION SHALL HAVE A NOMINAL DIAMETER OF 12".
3. STEEL CORE SHALL BE 5 1/2" O.D. X 0.361" W.T. 80 KSI MIN. YLD. AND SHALL HAVE DIRECT CONTACT (SHAFT-TO-SHAFT) AT EACH SPLICE.
4. LATERAL DISPLACEMENT DRILL HEAD SHALL BE FABRICATED OF ASTM A572 GR. 50 PARTS. DRIVE PLATE & STINGER PLATE (IF REQUIRED) TO BE 3/4" THICK WITH A 6" PITCH.
5. ALL WELDING TO BE PERFORMED BY SHOP QUALIFIED WELDORS TO AWS D1.1 STRUCTURAL WELDING CODE - STEEL.
6. BARE STEEL.
7. (3) 1" DIAMETER X 8 1/2" LONG PLAIN FINISH HEAVY HEX BOLT GRADE 8 AND (3) 1" PLAIN FINISH HEAVY HEX NUT ASTM A194 (GRADE 8).
8. MAXIMUM TORQUE NOT TO EXCEED 60,000 FT*LBS.
9. ONE OR MORE OF THE FOLLOWING PATENTS MAY APPLY: US 8,926,228 B2 & US 10,480,144 B2; OTHER PATENTS PENDING.

STELCOR PART # ABBREVIATIONS:

SC = STELCOR
1200 = 12" NOMINAL GROUT DIAMETER
EXT = EXTENSION
550 = 5 1/2" O.D. STEEL CORE
361 = .361" STEEL CORE WALL THICKNESS
[L] = SHAFT LENGTH IN FEET (EXAMPLE: 20' = 20)
14 = 14" O.D. DRIVE PLATE
12 = 12" O.D. DEFORMATION STRUCTURE
9 = 9" O.D. DISPLACEMENT PLATE
8 = 8" O.D. REVERSE GROUT AUGER
[Q] = DISPLACEMENT PLATE QUANTITY
D = ADDITIONAL 9" O.D. DISPLACEMENT PLATE
3 = BOLT QUANTITY
S = STINGER PLATE
12 = 12" O.D. STINGER PLATE DIAMETER



STANDARD SOIL DISPLACEMENT HEAD PLAN VIEW
*REVERSE AUGER AND GROUT COLUMN NOT SHOWN FOR CLARITY

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IDEAL MANUFACTURING, INC. 999 PICTURE PARKWAY WEBSTER, NY 14580 800-789-4810 WWW.IDL-GRP.COM		SIZE B	DWG NO SC1200-550361-3	REV 0	SHEET 1 OF 1
NOT TO SCALE ALL UNITS IN INCHES U.N.O.					